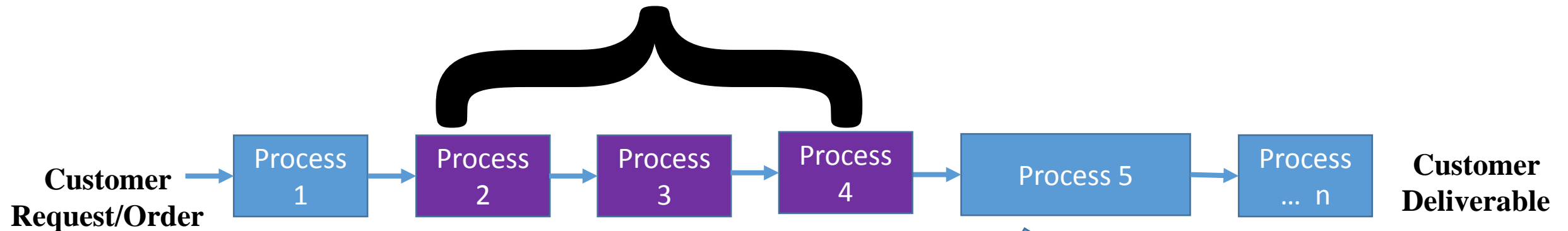


Lean Value Stream or Business System

Departmental Value Stream



Process 5: Activities Detail

